M1350B/C Service Supplement

Exchanging the Display Assembly Housing

Display Housing Kits M1350-64201 (for M1350B) and M1350-64206 (for M1350C)

Kit Contents		
Part Number	**12NC**	**Description**
Display Housing Kit M1350-64201:		
M1350-64203	453563273091	Panel Display for M1350B
M1350-60606	453563272991	Overlay Kit for M1350B
M1350-9094A	451261001211	This Service Supplement
Display Housing Kit M1350-64206:		
M1350-64205	451261001761	Panel Display for M1350C
M1350-60607	453563273001	Overlay Kit for M1350C
M1350-9094A	451261001211	This Service Supplement

When disassembling, repairing or reassembling the monitor, follow all relevant safety-related information given in the monitor's *Service Guide*.

1 Remove the maternal display panel as described under "Removing and Replacing the Maternal Display Panel" in the *Service Guide*.

There are two versions of the display housing: one with an LCD display, and one without.

2 a. If your display assembly contains an LCD display, first remove this. Remove the two screws on the right side of the rear of the LCD display assembly using a Phillips Screwdriver size 0 (Zero) and take out the LCD display. DO NOT TOUCH THE LCD DISPLAY SCREEN.
Take out the LCD window glass and try to avoid fingerprints or dust/dirt on it.

b. If your display assembly has no LCD display, it contains a plastic blanking cover. Remove this for later reuse.

3 Remove the earth strap by removing the screw and nut. Ensure that you retain the fixings, including the washer, for later reassembly.

4 Remove the three screws from the frontend display/switch board.

5 Lift the edge of the display/switch board, pull the board forward, at the same time making sure to free the switches from the housing, and remove the board.

6 Take the new plastic display assembly and fit the frontend display/switch board, using the reverse of the removal procedure. (Note: You may need to apply mild force when re-seating the switches.)

7 Refit the earth strap to the new display housing assembly, reusing the fixings you removed in step 3.

8 Fit the LCD display board or blanking cover, as appropriate, to the new display assembly, following the reverse of the removal procedure.

9 a. If your display assembly contains an LCD display, make sure the matt side of the display window faces outside. Try to avoid any fingerprints and dust on the LCD window glass and LCD display.

b. If your display assembly has no LCD display, refit the plastic blanking cover.

10 Use the Overlay Label Kit and stick the labels on the new display assembly.

11 Fit the new display assembly to the monitor front panel as described under "Removing and Replacing the Maternal Display Panel" in the *Service Guide*.

12 Recycle or dispose of any exchanged parts in accordance with local laws.

Part number M1350-9094A
451261001211

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Philips Medical Systems
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United States:

Philips Medical Systems
Cardiac and Monitoring Systems
3000 Minuteman Road
Andover, MA 01810
(800) 934-7372

Canada:

Philips Medical Systems Canada
281 Hillmount Road
Markham, ON
L6C 2S3
(800) 291-6743

Europe, Middle East and Africa:

Philips Medizin Systeme Böblingen GmbH
Cardiac and Monitoring Systems
Hewlett-Packard Str. 2
71034 Böblingen
Germany
Fax: (+49) 7031 463 1552

Latin America Headquarters:

Philips Medical Systems
1550 Sawgrass Corporate Parkway #300
Sunrise, Fl 33323
Tel: (954) 835-2600
Fax: (954) 835-2626

Asia Pacific Headquarters:

Philips Medical Systems
30/F Hopewell Centre
17 Kennedy Road
Wanchai
Hong Kong
Tel: (852) 2821 5888
Fax: (852) 2527 6727

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